

CLAIMS:

1. An emulsifying composition which includes
 an ethoxylated alkylphenol;
 a fatty acid amide;
 5 naphtha; and
 oleic acid.

2. A composition as claimed in Claim 1, in which the ethoxylated
 alkylphenol is polyoxyethylene (POE)-nonylphenol.

3. A composition as claimed in Claim 1, in which the fatty acid amide
 10 is a fatty acid dialkanolamide.

4. A composition as claimed in Claim 3, in which the fatty acid dialkanol
 amide is coconut diethanolamide.

5. A composition as claimed in Claim 1, in which the naphtha is heavy
 naphtha.

- 15 6. A composition as claimed in Claim 1, in which the ethoxylated
 alkylphenol is a polyoxyethylene-nonylphenol, the fatty acid amide is coconut
 diethanolamide and the naphtha is heavy naphtha, and in which the composition
 contains one part polyoxyethylene-nonylphenol, two parts coconut diethanolamide,
 two parts heavy naphtha and one part oleic acid, by volume.

- 20 7. A hydrocarbon fuel which includes a composition as claimed in Claim
 1.

8. A hydrocarbon fuel as claimed in Claim 7, which includes up to 40%
 water, by volume.

9. A hydrocarbon fuel as claimed in Claim 8, which includes up to 25% water, by volume.

10. A hydrocarbon fuel as claimed in Claim 7, which includes between 1.5% and 2%, by volume, of the emulsifying composition.

5 11. A method of forming a hydrocarbon fuel and water emulsion which includes adding an ethoxylated alkylphenol, a fatty acid amide, naphtha and oleic acid to a hydrocarbon fuel to form a mixture and adding water to said mixture.

12. A method as claimed in Claim 11, which includes forming an additive composition containing the ethoxylated alkylphenol, the fatty acid amide, the oleic
10 acid and the naphtha and adding said additive composition to the hydrocarbon fuel.

13. A method as claimed in Claim 12, in which the additive composition includes one part polyoxyethylene-nonylphenol, two parts coconut diethanolamide, one part oleic acid, by volume, and two parts heavy naphtha, by volume.

14. A method as claimed in Claim 12, in which the additive composition
15 is formed by mixing its constituents in the order polyoxyethylene-nonylphenol, coconut diethanolamide, oleic acid and naphtha.